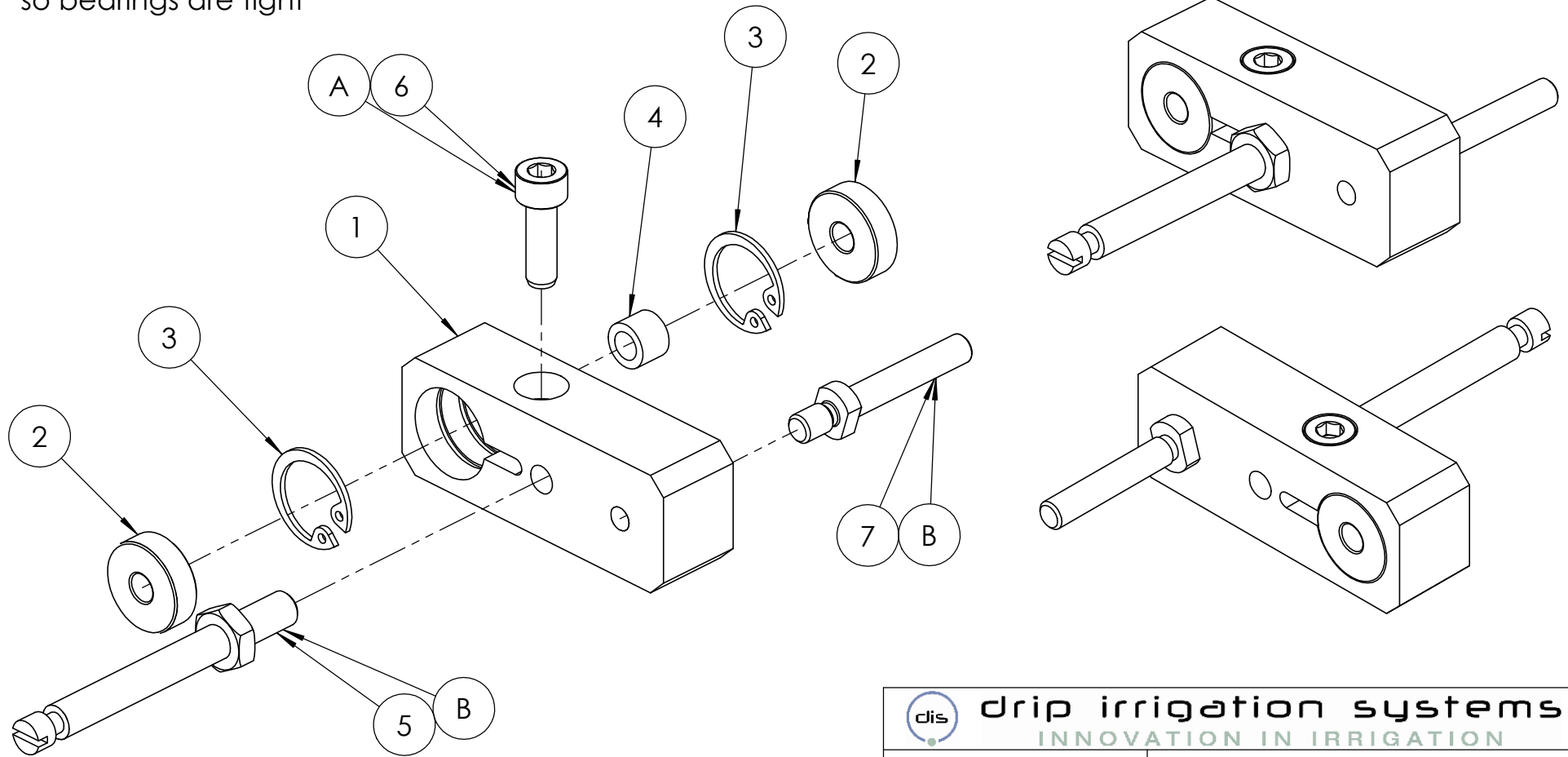



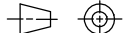
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED

Place (# loc)	Torque (N*m)
A (1)	12
B (2)	12 With Loctite 220




Tighten bolt at end of assembly so bearings are tight




**drip irrigation systems**  
 INNOVATION IN IRRIGATION

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SIZE <b>A</b>	DWG. NO. ---	REV <b>C</b>	
DO NOT SCALE DRAWING		SCALE: 1:1	 SHEET 1 OF 2

ITEM NO.	PartNo	DIS PART NUMBER	DESCRIPTION	QTY.
1	FPD-1380	M1-MC-0971	Pipe Center Swinging Arm Short	1
2	B625DDU	M1-BE-0130	BEARING: ID-5, OD-22, TH-4	2
3	98455A116	M1-AC-0370	Internal Retaining Ring	2
4	CLBPS5-8-6	M1-SP-0020	Bearing Spacer	1
5	SBSP06-60	M1-SR-0090	Spring Anchor 6mm	1
6	91292A126	M1-SC-0180	M5-.8X16MM SHCS	1
7	SFXAC5-3-F20-MA5	M1-SH-0070	Cantilever Shaft	1

 <b>drip irrigation systems</b> INNOVATION IN IRRIGATION		TITLE:		
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DO NOT SCALE DRAWING		SCALE: 1:1	 	SHEET 2 OF 2